

# ARMATURY A POTRUBNÍ DÍLY, s.r.o.

KOMPLEXNÍ ENGINEERING • PRODEJ • SERVIS • MONTÁŽE TĚCHNOLOGIÍ ARMATURY A POTRUBNÍ DÍLY, s.r.o., Kapitána Jaroše 256, 595 01 Velká Bíteš, CZECH REPUBLIC - EUROPE Web: <a href="www.arpod.cz">www.arpod.cz</a>, E-mail: <a href="mailto:info@arpod.cz">info@arpod.cz</a>, tel.+00420 566 531 031, fax.+00420 566 531 034

### VK70 / VK71 – PŘERUŠOVAČ VAKUA ZÁVITOVÝ

### **CHARACTERISTICS**

The VK vacuum breaker is an accessory permitting air intake in the pipes when operating conditions turn to depression. The induced vacuum prevents the normal flow of the fluid and puts the installation safety at risk. The vacuum breaker is particularly recommended on steam pipework (to avoid the vacuum into the system at shutdown and prevent steam condensation) and on steam exchangers (the system is put under vacuum when there is a non stationary heat exchange). This device is available in brass and stainless steel version.

#### **AVAILABLE ITEMS**

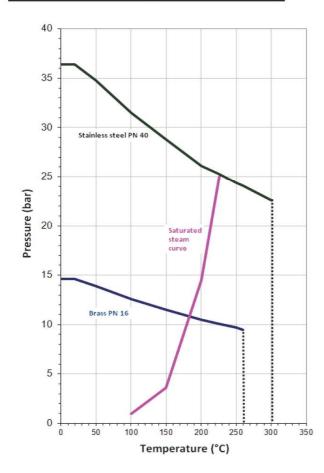
1/2" brass or 1/2" stainless steel inlet BSP threaded connections Air intake 1/8" BSP

### **LIMITS OF USE**

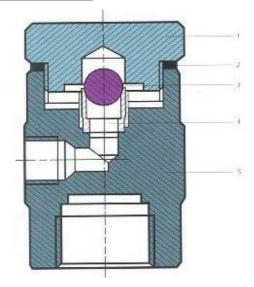
	VK70	VK71	
Max. body pressure	PN 16 brass	PN 40 stainless steel	
Max. allowable temperature	260 °C	300 °C	



#### PRESSURE / TEMPERATURE DIAGRAM



### **CONSTRUCTION**



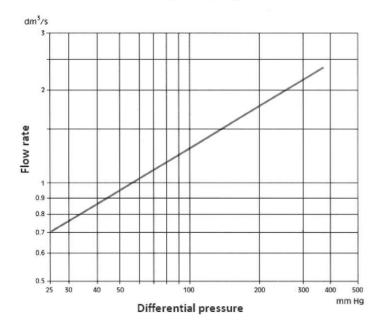
	Item	VK70 brass	VK71 stainless steel	
1	Сар	Brass	AISI 304	
±.		DIASS	stainless steel	
2	Gasket	AISI 304	AISI 304	
2		stainless steel	stainless steel	
3	Ball	AISI 304	AISI 304	
3		stainless steel	stainless steel	
4	Seat	AISI 304	AISI 304	
4		stainless steel	stainless steel	
5	Body	Drace	AISI 304	
		Brass	stainless steel	



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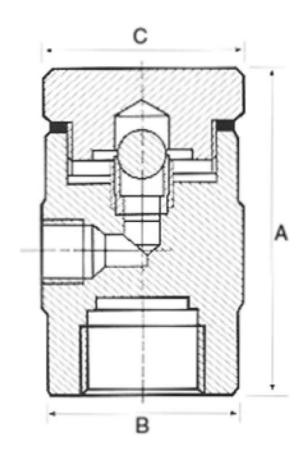
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## FLOW RATE CURVE (dm<sup>3</sup> / s)



### **DIMENSIONS (mm) AND WEIGHT (kg)**

DN	А	В	С	Weight (kg)
1/2"	55	34	39	0.35



### **INSTALLATION**

The VK vacuum breaker has to be installed in a vertical position, tapped on the pipework or the device to protect.

### **OPTIONS**

NPT threaded connections

### **MOUNTING AND MAINTENANCE**

Before any intervention, please shut off the upstream fluid flow. Depressurize and drain the piping and wait until the installation cooling to room temperature. It is recommended to install a 1/2" tapping pipe on the pipework or the tank to equip. Screw the vacuum breaker on this pipework using an adapted gasket. In case of rough environmental conditions, the air intake can be moved thanks to a hose connected on the 1/8" thread. This device is maintenance-free.