General information

AUMA NORM multi-turn actuators require electric controls. For the SA type range, AUMA offers AM and AC actuator controls. These can also easily be mounted to the actuator at a later date.

Type	Output speed rpm		Torque range[1]			Number of starts	Valve attachment[2]			Handwheel		Weight[3]
	50 Hz	60 Hz	Min. [Nm]	S2-15 min Max. [Nm]	S2-30 min Max. [Nm]	Starts Max. [1/h]	Standard EN ISO 5210	Option DIN 3210	Max. Ø rising Stem [mm]	Ø [mm]	Reduction ratio	approx. [kg]
SA 07.2	4	4.8	10	30	20	60	F07 F10	– G0	26 34[4]	160	11 : 1	19
	5.6	6.7									8 : 1	
	8	9.6									11 : 1	
	11	13									8 : 1	
	16	19									11 : 1	
	22	26									8 : 1	
	32	38									11 : 1	20
	45	54									8 : 1	
	63	75									11 : 1	
	90	108									8 : 1	
	125	150									5.5 : 1	
	180	216		25							4 : 1	
SA 07.6	4	4.8	20	60	40	60	F07 F10	– G0	26 34[4]	160	11 : 1	20
	5.6	6.7									8 : 1	
	8	9.6									11 : 1	
	11	13									8 : 1	
	16	19									11 : 1	
	22	26									8 : 1	
	32	38									11 : 1	21
	45	54									8 : 1	
	63	75									11 : 1	
	90	108									8 : 1	
	125	150									5.5 : 1	
	180	216		50	30						4 : 1	
SA 10.2	4	4.8	40	120	90	60	F10	G0	40	200	11 : 1	22
	5.6	6.7									8 : 1	
	8	9.6									11 : 1	
	11	13									8 : 1	
	16	19									11 : 1	
	22	26									8 : 1	
	32	38									11 : 1	25
	45	54									8 : 1	
	63	75									11 : 1	
	90	108									8 : 1	
	125	150									5.5 : 1	
	180	216		100	70						4 : 1	
SA 14.2	4	4.8	100	250	180	60	F14	G1/2	58	315	11 : 1	44
	5.6	6.7									8 : 1	
	8	9.6									11 : 1	
	11	13									8 : 1	
	16	19									11 : 1	
	22	26									8 : 1	
	32	38									11 : 1	48
	45	54									8 : 1	
	63	75									11 : 1	
	90	108									8 : 1	
	125	150									5.5 : 1	
	180	216		200	140						4 : 1	

Type	Output speed rpm		Torque range[1]			Number of starts	Valve attachment[2]			Handwheel		Weight[3]
	50 Hz	60 Hz	Min. [Nm]	S2-15 min Max. [Nm]	S2-30 min Max. [Nm]	Starts Max. [1/h]	Standard EN ISO 5210	Option DIN 3210	Max. Ø rising Stem [mm]	Ø [mm]	Reduction ratio	approx. [kg]
SA 14.6	4	4.8	200	500	360	60	F14	G1/2	58	400	11 : 1	46
	5.6	6.7									8 : 1	
	8	9.6									11 : 1	
	11	13									8 : 1	
	16	19									11 : 1	53
	22	26									8 : 1	
	32	38									11 : 1	
	45	54									8 : 1	
	63	75									11 : 1	
	90	108									8 : 1	
	125	150									5.5 : 1	
	180	216		400	290						4 : 1	
SA 16.2	4	4.8	400	1,000	710	60	F16	G3	77	500	11 : 1	67
	5.6	6.7									8 : 1	
	8	9.6									11 : 1	
	11	13									8 : 1	
	16	19									11 : 1	
	22	26									8 : 1	
	32	38									11 : 1	79
	45	54									8 : 1	
	63	75									11 : 1	83
	90	108									8 : 1	
	125	150		800	570						5.5 : 1	
	180	216									4 : 1	

1) The tripping torque is adjustable for directions OPEN and CLOSE within the indicated torque range.
2) Indicated flange sizes apply for output drive types A and B1. Refer to separate dimension sheets for further output drive types.
3) Indicated weight includes AUMA NORM multi-turn actuator with 3-phase AC motor, electrical connection in standard version, output drive type B1 and handwheel.
4) Stem diameter for rising stem in combination with AUMA stem protection tube made of PMMA max. 30 mm.

Features and functions		
Type of duty	Standard:	Short-time duty S2 - 15 min, classes A and B according to EN ISO 22153
	Option:	Short-time duty S2 - 30 min, classes A and B according to EN ISO 22153
	For nominal voltage and +40 °C ambient temperature and at load with 35 % of the max. torque.	
Motors	3-phase AC asynchronous squirrel-cage motor, type IM B9 according to IEC 60034-7, IC410 cooling procedure according to IEC 60034-6	
Mains voltage, mains frequency	Standard voltages: Refer to table: 3-phase AC standard voltages [▶ 3] Special voltages: Refer to table: 3-phase AC special voltages [▶ 3] Further voltages on request Permissible variation of mains voltage: ±10 % Permissible variation of mains frequency: ±5 %	
Overvoltage category	Category III according to IEC 60364-4-44	
Insulation class	Standard:	F, tropicalized
	Option:	H, tropicalized
Motor protection	Standard:	Thermoswitches (NC)
	Option:	PTC thermistors (according to DIN 44082) PTC thermistors additionally require a suitable tripping device in the actuator controls.
Self-locking	Self-locking: Output speeds up to 90 rpm (50 Hz), 108 rpm (60 Hz) NOT self-locking: Output speeds from 125 rpm (50 Hz), 150 rpm (60 Hz) Multi-turn actuators are self-locking if the valve position cannot be changed from standstill while torque acts upon the output drive.	
Motor heater (option)	Voltages: 110 – 120 V AC, 220 – 240 V AC or 380 – 480 V AC	
	Power 12.5 W	

Features and functions		
Manual operation	Manual drive for setting and emergency operation, handwheel does not rotate during electrical operation.	
	Options:	Handwheel lockable Handwheel stem extension Power tool for emergency operation with square 30 mm or 50 mm
Indication for manual operation (option)	Indication whether manual operation is active/not active via single switch (1 change-over contact)	
Electrical connection	Standard:	AUMA plug/socket connector with screw-type connection
	Options:	Terminals or crimp-type connection Gold-plated control plug (sockets and pins)
Threads for cable entries	Standard:	Metric threads
	Option:	Pg threads, NPT threads, G threads
Wiring diagram	TPA00R1AA-101-000 (basic version)	
Valve attachment	Standard:	B1 in accordance with ISO 5210
	Options:	A, B2, B3, B4, C, D according to ISO 5210 A, B, D, E according to DIN 3210 C according to DIN 3338
	Special valve attachments: AF, AK, AG, B3D, ED, DD, IB1, IB3 A prepared for permanent lubrication of stem	

Table 1: 3-phase AC standard voltages

Voltages/frequencies											
Volt [3~]	220	230	380	380	400	400	415	440	460	480	500
Hz	60	50	50	60	50	60	50	60	60	60	50

Table 2: 3-phase AC special voltages

Voltages/frequencies							
Volt [3~]	220	440	525	575	600	660	690
Hz	50	50	50	50	60	50	50

Electromechanical control unit		
Limit switching	Counter gear mechanism for end positions OPEN and CLOSED Turns per stroke: 2 to 500 (standard) or 2 to 5,000 (option)	
	Standard:	Single switch (1 NC and 1 NO) for each end position, not galvanically isolated
	Options:	Tandem switch (2 NC and 2 NO) for each end position, switch galvanically isolated Triple switch (3 NC and 3 NO) for each end position, switch galvanically isolated Intermediate position switches (DUO limit switching), adjustable for each direction of operation
Torque switching	Torque switching adjustable for directions OPEN and CLOSE	
	Standard:	Single switch (1 NC and 1 NO) for each direction, not galvanically isolated
	Option:	Tandem switch (2 NC and 2 NO) for each direction, switch galvanically isolated
Switch contact materials	Standard:	Silver (Ag)
	Option:	Gold (Au), recommended for low voltage actuator controls
Position feedback signal, analogue (options)	Potentiometer or 0/4 – 20mA (electronic position transmitter)	
Mechanical position indicator (option)	Continuous indication, adjustable indicator disc with symbols OPEN and CLOSED	
Running indication	Blinker transmitter	
Heater in switch compartment	Standard:	Self-regulating PTC heater, 5 – 20 W, 110 – 250 V AC/DC
	Options:	24 – 48 V AC/DC or 380 – 400 V AC
	A resistance type heater of 5 W, 24 V AC is installed in the actuator in combination with AM or AC actuator controls.	

Electronic control unit (option, only in combination with AC actuator controls)	
Non-intrusive settings	Magnetic limit and torque transmitter (MWG) Turns per stroke: 2 to 500 (standard) or 10 to 5,000 (option)
Position feedback signal	Via actuator controls
Torque feedback signal	Via actuator controls
Mechanical position indicator (option)	Continuous self-adjusting indication with symbols OPEN and CLOSED
Running indication	Blinking signal via actuator controls
Heater in switch compartment	Resistance type heater with 5 W, 24 V AC

Service conditions		
Use	Indoor and outdoor use permissible	
Mounting position	Any position	
Installation altitude	≤ 2,000 m above sea level > 2,000 m above sea level on request	
Ambient temperature	Standard:	–30 °C to +70 °C
	Options:	–40 °C to +80 °C –60 °C to +60 °C 0 °C to +120 °C
Humidity	Up to 100 % relative humidity across the entire permissible temperature range	
Enclosure protection in accordance with IEC 60529	Standard:	IP68 with AUMA 3-phase AC motor For special motors, differing enclosure protection is possible
	Option:	Terminal compartment additionally sealed against interior of actuator (double sealed)
	According to AUMA definition, enclosure protection IP68 meets the following requirements: • Depth of water: maximum 8 m head of water • Continuous immersion in water: maximal 96 hours • Up to 10 operations during immersion	
Pollution degree according to IEC 60664-1	Pollution degree 4 (when closed), pollution degree 2 (internal)	
Vibration resistance according to IEC 60068-2-6	2 g, 10 to 200 Hz (AUMA NORM), 1 g, 10 to 200 Hz (for actuators with AM or AC actuator controls) Resistant to vibration during start-up or for failures of the plant. Valid for multi-turn actuators-turn actuators in version AUMA NORM and in version with actuator controls, each with AUMA plug/socket connector. Not valid in combination with gearboxes.	
Corrosion protection	Standard:	KS: Suitable for use in areas with high salinity, almost permanent condensation, and high pollution.
	Options:	KX: Suitable for use in areas with extremely high salinity, permanent condensation, and high pollution. KX-G: Same as KX, however aluminium-free version (outer parts)
Coating	Double layer powder coating	
Colour	Standard:	AUMA silver-grey (similar to RAL 7037)
	Option:	Available colours on request
Lifetime	AUMA multi-turn actuators meet or exceed the lifetime requirements of EN ISO 22153. Detailed information can be provided on request.	
Sound pressure level	< 72 dB (A)	

Further information	
EU Directives	Machinery Directive 2006/42/EC Low Voltage Directive 2014/35/EU EMC Directive 2014/30/EU RoHS Directive 2011/65/EU
Reference documents	Dimensions SA 07.2 – SA 16.2/SAR 07.2 – SAR 16.2 Electrical data SA 07.2 – SA 16.2

SA 07.2 – SA 16.2

Electrical data multi-turn actuators for open-close duty with 3-phase AC motors

Short-time duty S2 - 15 min, 400 V/50 Hz

Multi-turn actuator			Motor									
Type	Output speed [rpm]	Max. torque [Nm]	Motor type	Nominal power[1] P_N [kW]	Speed [rpm]	Nominal current[2] I_N (A)	Max. current[3] I_{max} [A]	Starting current I_A [A]	cos φ	Overcurr. prot. device setting [A]	AUMA power class for switchgear	
											Contactor	Thyristor
SA 07.2	4	30	VD00063-4-0,02	0.02	1,400	0.4	0.4	1.0	0.40	0.4	A1	B1
	5.6					0.4	0.4	1.0	0.40	0.4	A1	B1
	8		VD00063-4-0,04	0.04	1,400	0.4	0.4	1.0	0.50	0.4	A1	B1
	11					0.4	0.5	1.0	0.50	0.5	A1	B1
	16		VD00063-2-0,06	0.06	2,800	0.6	0.6	1.9	0.42	0.6	A1	B1
	22					0.6	0.7	1.9	0.42	0.7	A1	B1
	32		AD00063-4-0,10	0.10	1,400	1.0	1.0	2.4	0.42	1.0	A1	B1
	45					1.0	1.0	2.4	0.42	1.0	A1	B1
	63		AD00063-2-0,20	0.20	2,800	0.8	1.2	4.4	0.60	1.2	A1	B1
	90					0.8	1.3	4.4	0.60	1.3	A1	B1
	125		AD00063-2-0,30	0.30	2,800	0.9	1.6	4.4	0.70	1.6	A1	B1
	180	25				0.9	1.7	4.4	0.70	1.7	A1	B1
SA 07.6	4	60	VD00063-4-0,03	0.03	1,400	0.4	0.5	1.0	0.43	0.5	A1	B1
	5.6					0.4	0.5	1.0	0.43	0.5	A1	B1
	8		VD00063-4-0,06	0.06	1,400	0.6	0.7	1.6	0.38	0.7	A1	B1
	11					0.6	0.7	1.6	0.38	0.7	A1	B1
	16		VD00063-2-0,12	0.12	2,800	0.7	0.9	3.0	0.52	0.9	A1	B1
	22					0.7	1.0	3.0	0.52	1.0	A1	B1
	32		AD00063-4-0,20	0.20	1,400	1.6	1.9	4.6	0.42	1.9	A1	B1
	45					1.6	2.0	4.6	0.42	2.0	A1	B1
	63		AD00063-2-0,40	0.40	2,800	1.8	2.3	9.0	0.53	2.3	A1	B1
	90					1.8	2.5	9.0	0.53	2.5	A1	B1
	125		AD00063-2-0,50	0.50	2,800	1.9	3.0	9.0	0.62	3.0	A1	B1
	180	50				1.9	3.2	9.0	0.62	3.2	A1	B1
SA 10.2	4	120	VD00071-4-0,06	0.06	1,400	0.5	0.6	2.0	0.40	0.6	A1	B1
	5.6					0.5	0.6	2.0	0.40	0.6	A1	B1
	8		VD00071-4-0,12	0.12	1,400	1.0	1.1	3.0	0.40	1.1	A1	B1
	11					1.0	1.2	3.0	0.40	1.2	A1	B1
	16		VD00071-2-0,25	0.25	2,800	1.3	1.5	4.5	0.52	1.5	A1	B1
	22					1.3	1.8	4.5	0.52	1.8	A1	B1
	32		AD00071-4-0,40	0.40	1,400	2.5	2.6	8.5	0.42	2.6	A1	B1
	45					2.5	3.0	8.5	0.42	3.0	A1	B1
	63		AD00071-2-0,70	0.70	2,800	3.0	4.0	16	0.54	4.0	A1	B1
	90					3.0	4.5	16	0.54	4.5	A1	B1
	125		AD00071-2-1,00	1.00	2,800	3.5	5.4	16	0.64	5.4	A1	B1
	180	100				3.5	6.0	16	0.64	6.0	A1	B1
SA 14.2	4	250	VD00090-4-0,12	0.12	1,400	0.5	0.8	2.8	0.60	0.8	A1	B1
	5.6					0.5	1.0	2.8	0.60	1.0	A1	B1
	8		VD00090-4-0,25	0.25	1,400	1.0	1.6	5.2	0.60	1.6	A1	B1
	11					1.0	1.7	5.2	0.60	1.7	A1	B1
	16		VD00090-2-0,45	0.45	2,800	1.5	3.0	9.0	0.64	3.0	A1	B1
	22					1.5	3.5	9.0	0.64	3.5	A1	B1
	32		AD00090-4-0,75	0.75	1,400	2.6	4.3	16	0.62	4.3	A1	B1
	45					2.6	5.0	16	0.62	5.0	A1	B1
	63		AD00090-2-1,40	1.40	2,800	4.7	7.6	38	0.60	7.6	A2	B2
	90					4.7	9.0	38	0.60	9.0	A2	B2
	125		AD00090-2-1,80	1.80	2,800	5.3	12	38	0.65	11	A2	B2
	180	200				5.3	12	38	0.65	11	A2	B2
SA 14.6	4	500	VD00090-4-0,20	0.20	1,400	0.9	1.5	5.2	0.54	1.5	A1	B1
	5.6					0.9	1.7	5.2	0.54	1.7	A1	B1
	8		VD00090-4-0,40	0.40	1,400	1.8	3.0	9.3	0.56	3.0	A1	B1
	11					1.8	3.5	9.3	0.56	3.5	A1	B1
	16		VD00090-2-0,80	0.80	2,800	3.6	5.0	18	0.51	5.0	A1	B1
	22					3.6	5.5	18	0.51	5.5	A1	B1
	32		AD00090-4-1,60	1.60	1,400	5.3	7.5	38	0.57	7.5	A2	B2
	45					5.3	9.0	38	0.57	9.0	A2	B2
	63		AD00090-2-3,00	3.00	2,800	9.0	14	68	0.60	14	A2	B3
	90					9.0	16	68	0.60	16	A2	B3
	125		AD00090-2-3,30	3.30	2,800	9.5	21	68	0.65	21	A2	B3
	180	400				9.5	22	68	0.65	22	A2	B3
SA 16.2	4	1,000	VD00112-4-0,40	0.40	1,400	1.4	2.7	10	0.65	2.7	A1	B1
	5.6					1.4	2.9	10	0.65	2.9	A1	B1
	8		VD00112-4-0,80	0.80	1,400	3.0	5.2	22	0.57	5.2	A1	B2
	11					3.0	5.5	22	0.57	5.5	A1	B2
	16		VD00112-2-1,50	1.50	2,800	5.6	9.0	40	0.60	9.0	A2	B2
	22					5.6	11	40	0.60	11	A2	B2
	32		AD00112-4-3,00	3.00	1,400	8.5	15	60	0.71	15	A2	B3
	45					8.5	17	60	0.71	17	A2	B3
	63		AD00112-2-5,00	5.00	2,800	12	25	114	0.80	25	A2	–
	90					12	30	114	0.80	25	A2	–
	125	800	AD00112-2-6,00	6.00	2,800	14	35	114	0.83	25	A2	–
	180					14	45	114	0.83	25	A2	–

1) – 3) Refer to Notes on Electrical data SA .2/SAR .2 multi-turn actuators with 3-phase AC motors

We reserve the right to alter data according to improvements made. Previous documents become invalid with the issue of this document.

Installation and sizing

Motor data

Motor data is approximate. Due to usual manufacturing tolerances, there may be deviations from the values given.

Motor protection

To protect against overheating, thermoswitches or PTC thermistors are embedded in the motor windings.

Actuators without integral actuator controls (AUMA NORM):

Thermoswitches or PTC thermistors have to be considered within the external controls (refer to terminal plan).

Note: Failure to connect thermoswitches or PTC thermistors shall void the warranty for the motor.

Rating of the thermoswitches

AC current		DC current	
250 V, 50 – 60 Hz		60 V	1.0 A
cos φ = 1	2.5 A	42 V	1.2 A
cos φ = 0.6	1.6 A	24 V	1.5 A

Actuators with AM or AC integral actuator controls:

Thermal motor protection is already integrated.

Mains voltage, mains frequency

Permissible variation of mains voltage: ±10 %

Permissible variation of mains frequency: ±5 %

Switchgear sizing

For motor operation, reversing contactors (mechanically, electrically and electronically locked) or thyristors (electronically locked) can be used.

Actuators without integral actuator controls (AUMA NORM):

Switchgear are supplied by the customer. We recommend specification of switchgear suitable for their rated operating power/motor power in compliance with the assigned AUMA power class.

Switchgear assignment to AUMA power classes:

AUMA power class	Reversing contactor Rated operating power acc. to EN 60947-4-1 Utilization category AC-3	Reversing contactor Motor power according to UL/CSA at	
	400 V AC	480 V AC	600 V AC
A1	4.0 kW	5.0 hp	5.0 hp
A2	7.5 kW	10 hp	10 hp
A3	15 kW	20 hp	25 hp
A4	30 kW	60 hp	60 hp
A5	55 kW	75 hp	100 hp
A6	75 kW	100 hp	125 hp

AUMA power class	Thyristor Rated operating current acc. to EN 60947-4-2 Utilization category AC-53a
	400 V AC
B1	6 A
B2	8.5 A
B3	16 A

Actuators with AM or AC integral actuator controls:

Required switchgear in power classes A1 – A3 or B1 – B3 are already integrated in AM or AC actuator controls. For switchgear of power classes A4 – A6, a control box is additionally required.

For actuators with AM integral actuator controls and installed switchgear in AUMA power class A3, an optional thermal overcurrent protection device cannot be directly integrated within the AM. A control box is additionally required. However, AC actuator controls can be used instead of AM actuator controls. When opting for AC actuator controls, the additional control box can be omitted.

Notes on Electrical data SA .2/SAR .2 multi-turn actuators with 3-phase AC motors

1) Nominal power P_N

Mechanical power output at motor shaft at run torque of multi-turn actuator (corresponds to approx. 35 % of maximum torque).

The consumed electrical power can be calculated using the following formula:

$P = U \times I \times \cos \varphi \times \sqrt{3}$

2) Nominal current I_N

Current at run torque at approx. 35 % of maximum torque

3) Max. current I_{max}

Current at maximum torque